



• **Improvise**

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• **Adapt**

• **Overcome**

*The Future of
Small Arms
Development*

**MGI QCB
Upper
Receiver**

WWW.MGIMILITARY.COM

The MGI Quick Change Barrel (QCB) Upper Receiver for the AR-15 / M16 family of firearms is the most practical QCB system on the market today. This system requires absolutely **NO TOOLS** to change barrels and a complete barrel change can be safely and effectively accomplished in well under 60 seconds with minimal training. To make this amazing system even more versatile, the MGI QCB system uses **STANDARD, FACTORY** barrels. All that is necessary is the removal of the Delta Ring Assembly, the Barrel Nut and the Front Handguard Retainer (these are no longer necessary) and your existing barrel is ready for the Free-Floating, MGI QCB System.

Please make sure firearm is unloaded and no ammo is present



With a barrel in place, lock or hold the bolt to its rearward position and snap the retaining lock (A) up as illustrated. Slide the retaining block (B) to the front to expose the locking arms. Swing the locking arms (C) open and the barrel will slide out to the front. To install the new barrel reverse the procedure. When sliding the retaining block over the closed locking arms (D) you will notice a small amount of pressure as the locking arms close tightly during each change. This provides uniformity, necessary for accuracy and dependability that the MGI QCB is able to provide. Snapping the retaining lock back down (E) completes the barrel change procedure.

